

Date: Wednesday, 25/06/2008 3:29:37 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : COVER PLATE  
 Job Number : 40033  
 Estimate Number : 13394  
 P.O. Number :  
 This Issue : 25/06/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : PB6743001181  
 First Issue : 24/06/2008 Type : SMALL /MED FAB Drawing Number : B6743001 PAGE29  
 Previous Run : Drawing Revision : B1  
 Material :  
 Due Date : 01/07/2008 Qty: 11 Um: 10 Each  
 Written By :  
 Checked & Approved By : MF 08-06-25  
 Comment : Est Rev:A 08-06-20 new issue DD verified by:ec

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3S032 2024-T3 .032 sheet



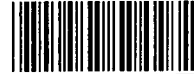
Comment: Qty.: 1.1101 sf(s)/Unit Total : 11.1006 sf(s)

2024-T3 Sheet 0.032"

batch: 105553 x 1

HB 8-6-25

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

\*\*\*\*grain direction along 7.25" \*\*\*\*

2-Deburr if necessary

HB 8-6-25

(11)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-6-28

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 08/06/25 (11)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Bend as per Dwg B67-43001

S/B 08/06/26 (11)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:29:37 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVERT PLATE

Job Number: 40033

Part Number: PB6743001181

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/06/06 (X10)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

(11)

Chemical Conversion Coat as per QSI 005 4.1

BK 08-07-07

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

4:00

OVEN TEMPERATURE:

320

FINISH TIME:

4:30

BK / 24

08/07/09

(11X)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

S 08/07/16 (X11)

10.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

P/O: 6785

C208/07/16 (11)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

S 08/08/11 (X11)

12.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 08/08/12 (X11)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

S 8/8/12

(11)

34

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:29:37 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER PLATE

Job Number: 40033

Part Number: PB6743001181

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

u  
Della 10

Job Completion



MF 08-08-12

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



PB 674 3001-18

☒ **First Article**      ☐ **Prototype**

|                        |                                |  |
|------------------------|--------------------------------|--|
| Measured by: <b>IB</b> | Audited by: <b>[Signature]</b> | Prototype Approval: <b>[Signature]</b> |
| Date: <b>8-6-25</b>    | Date: <b>08/06/25</b>          | Date: <b>A</b>                         |

H:\FORMS\Quality Assurance\approved QA\FAI revD



# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
23 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
E-Mail: info@tulmar.com  
FAX: info@tulmar.com

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

**29734**

Ship Date

11-Aug-08

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Buyer=C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No. 21688  
Order Date 16-Jul-08  
Customer PO Number PO00006785  
Item No.  
Description

Customer No. CDART100  
Ship Via Pick-Up

Sales Rep. Barney Bangs  
PPD/COL

Release Note No. R92-29734

Qty Backordered

Qty UOM Qty Shipped/Returned

21-103  
Dart Blade Fold Kit - Pad #4/PB6743001181  
Drawing No: (Ref B67-43001-181 Rev B1)  
DWG Rev: A  
Lot No: BATCH0000000003 Qty: 11

421-104  
Dart Blade Fold Kit - Pad #5/PB6743001173  
Drawing No: (Ref B67-43001-173 Rev B1)  
DWG Rev: A  
Lot No: BATCH0000000005 Qty: 10

3421-108  
Dart Blade Fold Kit - Pad #9/PB6743001267  
Drawing No: (Ref B67-43001-267 Rev B1)  
DWG Rev: NR  
Lot No: BATCH0000000002 Qty: 6

| Qty | UOM | Qty Shipped/Returned |
|-----|-----|----------------------|
| 11  | EA  | 11                   |
| 10  | EA  | 10                   |
| 6   | EA  | 6                    |

*08/08/12*

*Rich Anderson*

# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

**R92-29734**

Ship Date

11-Aug-08

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Buyer=C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

| Order No.   | Order Date | Customer No.     | Sales Rep.           |                 |
|---|------------|------------------|----------------------|-----------------|
| 21688   | 16-Jul-08  | CDART100         | Barney Bangs         |                 |
| Customer PO Number  | Ship Via   | Packing Slip No. |                      |                 |
| PO00006785  | Pick-Up    | 29734            |                      |                 |
| Item No.  | Qty        | UOM              | Qty Shipped/Returned | Qty Backordered |
| Description   |            |                  |                      |                 |
| 8421-104  | 10         | EA               | 10                   |                 |
| Dart Blade Fold Kit - Pad #5/PB6743001173<br>Drawing No: (Ref B67-43001-173 Rev B1)<br>DWG Rev: A<br>Comments:<br>Lot No: BATCH0000000005 Qty: 10 |            |                  |                      |                 |
| 8421-103  | 11         | EA               | 11                   |                 |
| Dart Blade Fold Kit - Pad #4/PB6743001181<br>Drawing No: (Ref B67-43001-181 Rev B1)<br>DWG Rev: A<br>Comments:<br>Lot No: BATCH0000000003 Qty: 11 |            |                  |                      |                 |
| 8421-108  | 6          | EA               | 6                    |                 |
| Dart Blade Fold Kit - Pad #9/PB6743001267<br>Drawing No: (Ref B67-43001-267 Rev B1)<br>DWG Rev: NR<br>Comments:<br>Lot No: BATCH0000000002 Qty: 6 |            |                  |                      |                 |

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Authorized Inspector

08/11/2008

Date



# J. ENNIS FABRICS LTD.

*Wholesale Distributor of Textiles and Supplies*

October 20, 2006

**Fax To: Tulmar Safety Systems**

**Fax: 613-632-2030**

**Attention: Sandra Nadeau**

**Fax From: Deanna Penner**

**EDMONTON**

**HEAD OFFICE**

12122-68 Street  
Edmonton AB T5B 1R1  
Canada  
Phone: (780) 474-5721

**Certificate of Conformance**

**Re: PO 11878 for Oxford 7 Black**

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:  
As per mill documentation:

**Oxford** is in compliance with the following standards:

**Width:** Product is 58 Inches Wide.

**Roll Size:** Average Roll Length is 75 Yards.

**Weight:** Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

**Content:** 100% Nylon

**Coating:** Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

**Denier:** Yarn is 420 Denier.

**Thread Count:** Construction is 62 x 38 Threads per Square Inch

**Protective Finish:** Product is Water Repellent.

**Hydro Resist:** AATCC 127 (Suter): Average 800 mm

**Manufacture Date:** 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

**Lot Number:** 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630228, 101630234, 101630275 & 101630283

2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,

**J. Ennis Fabrics Ltd.**

*D. Penner*

Deanna Penner

Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135  
[www.jennisfabrics.com](http://www.jennisfabrics.com)

Français: 1-888-66-ENNIS

**CALGARY**  
2nd Floor 337-17 Avenue SW  
Calgary AB T2S 0A5  
Canada

**VANCOUVER**  
13911 Bridgeport Road  
Richmond BC V6V 1J6  
Canada

TSC # 1495/10

FAXED  
4-16-08

# CLIFTON

## Adhesive, Inc

Industrial Adhesives & Coatings

Date: 4/15/08

Shipper #: 9792

### Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,  
lot number (s) 08-099 was shipped to you on 4/15/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 4/8/08 against your Purchase Order # 14000-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 4/8/09

This letter certifies that 4 x 1 quart cans of CATUR Accelerator,  
Lot number 08-101 was shipped to you on 4/15/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 4/10/08 against your Purchase Order # 14000-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 4/10/09

Sincerely,

Daniel Constantino  
Quality Assurance Mgr/ISO Coordinator

Burgess Place • Wayne, NJ 07470 USA  
Phone: 973-694-0845 • Fax: 973-694-5678  
[www.cliftonadhesive.com](http://www.cliftonadhesive.com)

TS # 7122/21

|                  |   |                 |  |
|------------------|---|-----------------|--|
| E.F. Walter Inc. | <b><u>CERTIFICAT DE CONFORMITÉ</u></b><br><b><u>CERTIFICATE OF COMPLIANCE</u></b> |                 | Approved <b>JR</b><br>Date <b>1/3/02</b> |
| Revision # 0     | Revision date: January 30, 2002   | Doc # F.7.5.5.A | Page 1 of 1                              |

Date : 07/15/2005

VENDU À  
SOLD TO

6048

TULMAR SAFETY SYSTEMS INC.

1123 CAMERON STREET

HAWKESBURY ONT

K6A 2B8

FOURNISSEUR  
VENDORE.F. WALTER INC.5000 HICKMOREST. LAURENT, PQH4T 1K6

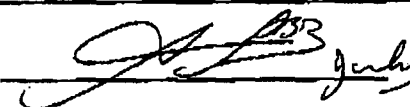
Commande / Order # 10280

Notre / Our Reference # 37736

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

| Item      | Quantité<br>Quantity | Piece #<br>Part # | Description  |
|-----------|----------------------|-------------------|--|
| 742050004 | 10.00 SH             |                   | SC42 BLACK NEOPRENE UNTRIMMED<br>1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2 |
| 742012002 | 5.00 SH              |                   | SC42 BLACK NEOPRENE UNTRIMMED<br>1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2 |
|           |                      |                   |  |
|           |                      |                   | FLAME RESISTANCE   |
|           |                      |                   | SERVICE TEMP -40 DEG F TO +200 DEG F                                       |
|           |                      |                   |  |
|           |                      |                   |  |
|           |                      |                   |  |
|           |                      |                   |  |
|           |                      |                   |  |

Signé  
Signed
 15/20

Es #1637-001/01 (en)

|                  |   |                 |  |
|------------------|---|-----------------|--|
| E.F. Walter Inc. | <b><u>CERTIFICAT DE CONFORMITÉ</u></b><br><b><u>CERTIFICATE OF COMPLIANCE</u></b> |                 | Approved <u>JR</u><br>Date <u>1/3/02</u> |
| Revision # 0     | Revision date: January 30, 2002   | Doc # F.7.5.5.A | Page 1 of 1                              |

VENDU À

SOLD TO 6048

TULMAR SAFETY SYSTEMS INC.

1123 CAMERON STREET

HAWKESBURY ONT

K6A 2B8

Date : 07/15/2005

FOURNISSEUR  
VENDORE.F. WALTER INC.5000 HICKMOREST. LAURENT, PQH4T 1K6

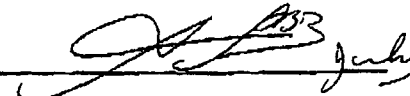
Commande / Order # 10280

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| Item      | Quantité<br>Quantity | Piece #<br>Part # | Description  |
|-----------|----------------------|-------------------|--|
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| 742012002 | 5.00 SH              |                   | SC42 BLACK NEOPRENE UNTRIMMED<br>1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2 |
|           |                      |                   |  |
|           |                      |                   | FLAME RESISTANCE   |
|           |                      |                   | SERVICE TEMP -40 DEG F TO +200 DEG F                                       |
|           |                      |                   |  |
|           |                      |                   |  |
|           |                      |                   |  |
|           |                      |                   |  |
|           |                      |                   |  |

Signé  
Signed
 July 15, 2005

(5)

# 1173 000 101